

QLF

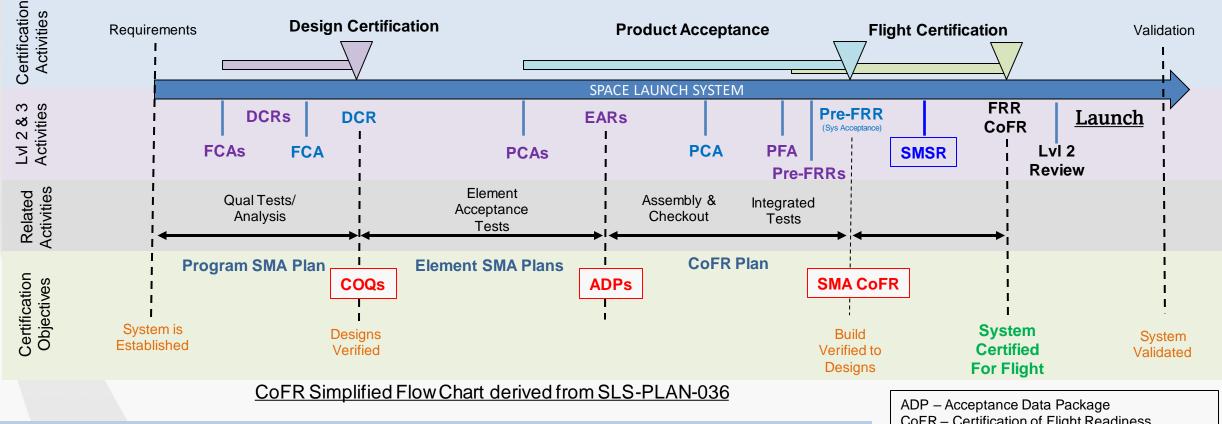
SLS SMA Quality Input to CoFR

Leigh W. Gordon

Booster CSO

March 14, 2024

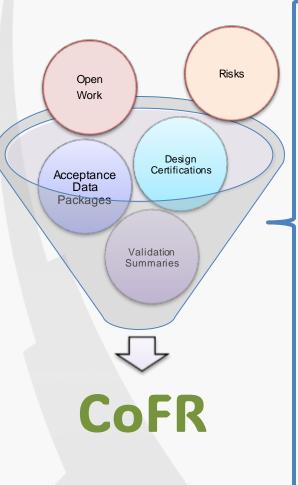
SMA Contributions to CoFR



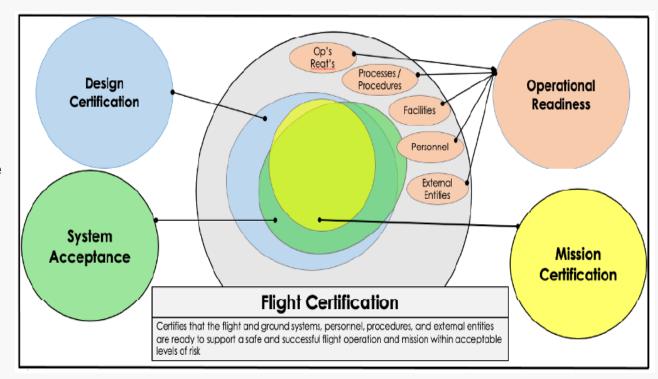
CSOs are members of applicable Milestone Boards and are responsible for technical authority (TA) for safety and mission assurance for the SLS Program including the SLS Elements. At each major review milestone e.g. the SLS Pre-FRR, the SLS SMA TAs will coordinate with Program Management. SMA TAs will participate in applicable milestone to further prepare to render a decision on flight readiness.

ADP – Acceptance Data Package CoFR – Certification of Flight Readiness CoQ – Certification of Qualification DCR – Design Certification Review EAR – Element Acceptance Review FCA – Functional Configuration Audit FRR – Flight Readiness Review PCA – Physical Configuration Audit PFA – Pre-Flight Assessment SMSR – Safety and Mission Success Review

SMA Contributions to CoFR



- Mission Overview and Element
 Operations
- Design Overview
- Design Certification Summary
- Build and Element Verification Summary / Product Acceptance Assessment Summary
- Launch and Mission Support Readiness Summary
- Mission Specific Analysis/Test Summary
- Special Topics
- Prior Flight Performance
- Open Certification Items
- SMA Summary
- Mishap Response and Contingency Planning
- Element Risk Status
- Open Action Status
- Flight Readiness Statement



The CoFR process is an incremental series of activities that determine flight readiness through confirmation and summary of successful completion of precedent certification processes

SMA significantly contributes to the CoFR process by completing thorough independent verifications of all HW and SW data.

SMA EGS Division CoFR Implementation

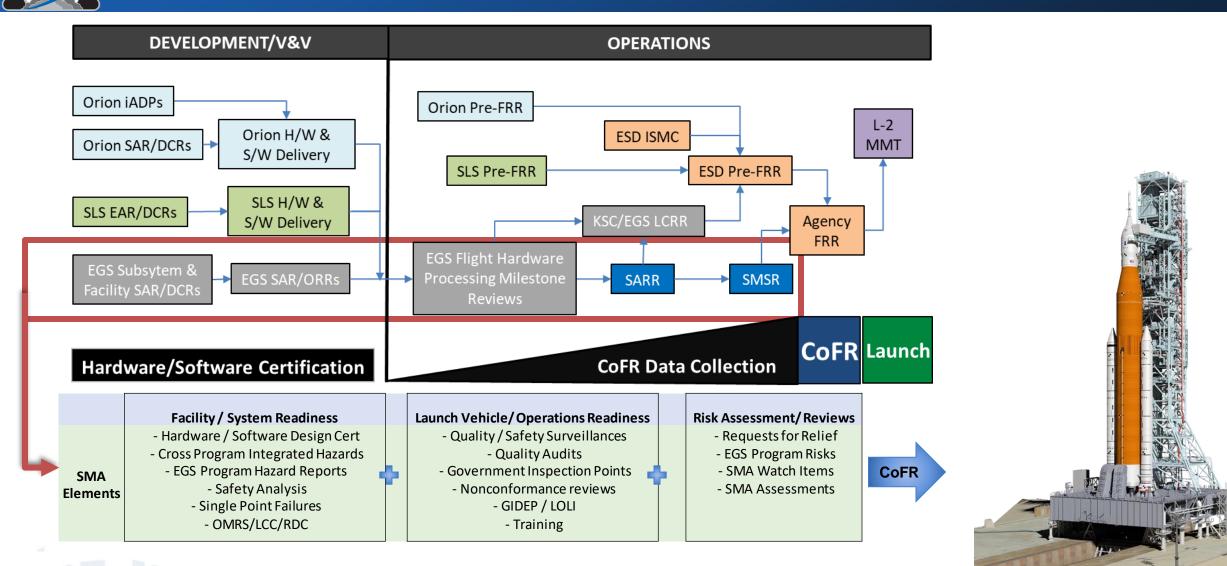


Exploration Ground Systems

SMA EGS Division Incremental Data Collection Toward CoFR

5MA









Commercial Crew Program Elements for SMA Mission CoFR

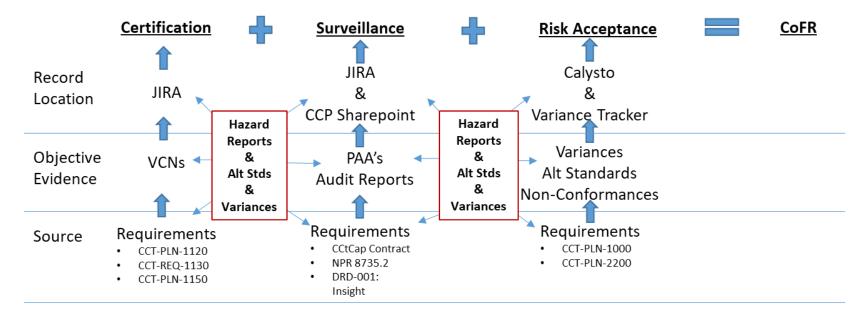
Billy Stover, Deputy Chief Safety Officer – CCP March 05, 2024 KSC, FL





CCP SMA CoFR Strategy





S&MA Responsibilities

- Stakeholder on 90/300
 requirements
- Review and concur on all Variances
- Review and Concur on most Alt Standards (at PCB)

S&MA Responsibilities

- Manage Surveillance
 Database
- Perform SOME of the PAAs
- Manage and perform Audits
- Through Insight be aware of issues and concerns
- Lead and Perform RBAs

S&MA Responsibilities

- Concur on all Variances and Alt Standards
- Perform trending on all nonconformances
 Engage on items of risk
- Engage on items of risk identified through CCP Processes

S&MA Responsibilities

- Endorse CoFR per S&MA
 Checklist
- Support Mission and TA Milestones

EAR 9E515.a: All handling of enclosed data shall be done in accordance with the markings on the front page. Limited Rights Data - see rights and usage statement on the front page.





QUALITY ELEMENTS FOR LSP MISSION COFR

Joe Dant LSP Chief S&MA Officer

LSP Presentation Template LSP-F-352.06, Rev. E



Quali

Agency

Program

Quality

Elements

Requirement

Requirement

Non-Recurring

Launch Vehicle

Certification

NPD 8610.7

Launch Services Risk Mitigation Policy

LSP-PLN-324.01

LSP Cert Plan

Management

• Supplier Audits

Operations Hardware

Qualification

System/Processes

Manufacturing &

• Quality

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LSP Presentation Template

LSP-F-352.06, Rev. E

Recurring		
Significant Insight + Targeted Approvals	Readiness Reviews	Risk Assessment
NPD 8610.23 Launch Vehicle Technical Oversight Policy	NPD 8610.24 LSP Pre-Launch Readiness Reviews	NPR 8000.4 Agency Risk Mgt Procedural Reqts
LSP-PLN-321.01 LSP Insight & Approval Implementation	LSP-P-334.04 LSP CoFR Process	LSP-PLN-353.01 <i>LSP Risk Mgt Plan</i> KTI 3643 <i>LSP SMA Operating Plan</i>
Manufacturing Insight (fleet insight, floor presence, Assessment Examination Points – AEPs) Hardware build & nonconformance review Provider and supplier audits (Provider conducted, w/ option for government to conduct) Launch site quality insight Quality mission and fleet trending	 Provider reviews KSC S&MA Readiness Review (SARR) LSP Launch Vehicle Readiness Review (LVRR) HQ's Safety & Mission Success Review (SMSR) FRR & LRR 	 Quality Assessments: Insights, Evaluations, Watch Items Independent S&MA Tech Authority Rating and Rationale for all technical risks

R

LSP Primary Missions

103

Launches

Since 1998

